

OCTOBER 1, 1941

SUPERSEDING
No. 6-185B
APRIL 22, 1939
No. 16109-A
August 15, 1940

WEBBING, COTTON, NATURAL, OR IN COLORS

A. APPLICABLE SPECIFICATIONS.

A-1. The following specifications of the issue in effect on date of invitation for bids, shall form a part of this specification :

A-1a. Federal specification :

CCC-T-191—Textiles ; General Specifications, Test Methods.

A-1b. U. S. Army specifications :

19-60—Paper ; Kraft, Duplex, Waterproof, Flat, and Creped.

23-54—Box and crate for Domestic Shipment, Air Corps
Supplies and Equipment.

100-2—Standard Specifications for Marking Shipments.

B. TYPES AND GRADES.

B-1. *Type*.—Webbing, cotton, natural, or in colors, shall be of the following types as specified :

Type I—Lightweight.

Type II—Mediumweight (hard texture).

Type IIa—Mediumweight (soft texture).

Type IIb—Medium heavyweight.

Type III—Heavyweight.

Type IV—Extra heavyweight.

Type V—Special use.

Type VI—Air Corps.

B-2. *Grade*.—Shall be "Firsts."

C. MATERIAL AND WORKMANSHIP.

C-1. *Material*.—The cotton used in the manufacture of this webbing shall have sufficient length of staple to meet the requirements of this specification. The cotton shall be thoroughly cleaned and carded (combed yarns acceptable), the yarns evenly spun and twisted.

C-2. *Workmanship*.—The webbing shall be evenly constructed, firmly and tightly woven, and free from any defects affecting appearance or serviceability.

D. GENERAL REQUIREMENTS.

D-1. See section E.

E. DETAIL REQUIREMENTS.

E-1. *Color*.—The color of the webbing shall be as specified in the invitation for bids, natural, bleached, or in colors. If the webbing is dyed, it shall be yarn dyed (except types I and IIa which may be piece-dyed) and shall show "fair fastness" to light, weather, and laundering. The stuffer warp may be undyed. The use of sulphur colors is prohibited.

477881 O-42

E-2. Vat dyes.—When specially provided for in the invitation for bids, vat dyes shall be used. When vat dyes are required, the webbing shall show "good fastness" when subjected to the tests specified above.

E-3. Physical requirements.—The physical requirements shall be as shown in table I.

TABLE I
TYPE I—LIGHTWEIGHT

Width (inches)	Minimum weight per linear yard, ounces	Previous weight designation 1	Minimum threads				Minimum breaking strength (grab method)			Approximate yarn sizes			
			Full width				Per inch	Pounds			Warp (except stuffer)	Filling	Stuffer
								Warp, jaws 3 inches apart					
						Total warp	Face and back warp	Binder warp	Stuffer warp	Filling	Full width	Per inch	Per inch
1/2	0.20		59	49	10		46	70			16/2	16/2	
5/8	.25		74	61	13		46	85			16/2	16/2	
3/4	.30	0.31	84	69	15		46	100			16/2	16/2	
7/8	.35		94	77	17		46	115			16/2	16/2	
1	.40	.43	109	89	20		46	130			16/2	16/2	
1 1/8	.45		119	97	22		46	145			16/2	16/2	
1 1/4	.50	.54	134	109	25		46	165			16/2	16/2	
1 1/2	.60	.64	159	129	30		46	190			16/2	16/2	
1 3/4	.70		184	149	35		46	220			16/2	16/2	
2	.80	.86	209	169	40		46	250			16/2	16/2	
2 1/4	.90		234	189	45		46	270			16/2	16/2	
2 1/2	1.00		259	209	50		46	300			16/2	16/2	
2 3/4	1.10		284	229	55		46	330			16/2	16/2	
3	1.20		309	249	60		46	360		80	16/2	16/2	
5/4	2.10	2.40	534	429	105		46		130	80	16/2	16/2	

¹ This information is for use in connection with drawings and specifications prepared while the previous issues of this specification were in effect.

NOTES:

1. Tolerance in width:
Webbings up to 1½ inches in width $\pm \frac{1}{32}$ inch.
Webbings over 1½ inches in width $\pm \frac{1}{16}$ inch, $-\frac{1}{32}$ inch.
2. 8/4 cotton yarn may be substituted for 10/5 provided the webbing meet all other requirements of this specification.
3. The webbing for type V, 1½ inches shall taper from 2¼ inches to 1½ inches as shown by sample furnished by contracting officer.
4. Unless otherwise specified, the weight per linear yard of the webbing required by the Air Corps shall be as specified in table I within a tolerance of plus or minus 10 percent.
5. Type IIa is less durable than type II, but is softer and more flexible.
6. Type V—Special Use.—The thickness of the 3-inch 4.20-ounce webbing is to be 0.09–0.115 inch.

[No. 6–185C]

TABLE I—Continued
TYPE II—MEDIUMWEIGHT (HARD TEXTURE)

Width (inches)	Minimum weight per linear yard, ounces	Previous weight designation ¹	Minimum threads				Minimum breaking strength (grab method)			Approximate yarn sizes			
			Full width				Per inch	Pounds			Warp (except stuffer)	Filling	Stuffer
								Warp, jaws 3 inches apart					
						Total warp	Face and back warp	Binder warp	Stuffer warp	Filling	Full width	Per inch	Per inch
½	0.32		24				14	160			10/5	10/5	
⅝	.40		30				14	200			10/5	10/5	
¾	.48		36				14	235			10/5	10/5	
⅞	.56		42				14	275			10/5	10/5	
1	.65		48				14	315			10/5	10/5	
1⅛	.73		54				14	350			10/5	10/5	
1¼	.81		60				14	385			10/5	10/5	
1½	.97		72				14	460			10/5	10/5	
1¾	1.13		84				14	520			10/5	10/5	
2	1.30	1.40	96				14	585			10/5	10/5	
2¼	1.46		108				14	645			10/5	10/5	
2½	1.62		120				14	700			10/5	10/5	
2¾	1.78	1.80	132				14	760			10/5	10/5	
		2.01											
3	1.95	2.25	144				14	810		140	10/5	10/5	
3¼	2.43	2.80	180				14		315	140	10/5	10/5	
5	3.25		240				14		315	140	10/5	10/5	
5½	3.65	3.65	270				14		315	140	10/5	10/5	
7	4.55	3.75	336				14		315	140	10/5	10/5	

TYPE IIa—MEDIUMWEIGHT (SOFT TEXTURE)

1½	0.33	---	65	47	6	12	36	160	---	---	12/2	12/2	8/3
5/8	.41	---	74	53	7	14	36	195	---	---	12/2	12/2	8/3
3/4	.49	---	92	65	9	18	36	230	---	---	12/2	12/2	8/3
7/8	.57	---	101	71	10	20	36	265	---	---	12/2	12/2	8/3
1	.65	---	119	83	12	24	36	300	---	---	12/2	12/2	8/3
1 1/8	.73	---	128	89	13	26	36	335	---	---	12/2	12/2	8/3
1 1/4	.81	---	146	101	15	30	36	370	---	---	12/2	12/2	8/3
1 1/2	.97	---	173	119	18	36	36	440	---	---	12/2	12/2	8/3
1 3/4	1.13	---	200	137	21	42	36	510	---	---	12/2	12/2	8/3
2	1.30	---	227	155	24	48	36	580	---	---	12/2	12/2	8/3
2 1/4	1.47	---	254	173	27	54	36	645	---	---	12/2	12/2	8/3
2 1/2	1.62	---	281	191	30	60	36	710	---	---	12/2	12/2	8/3
2 3/4	1.78	---	308	209	33	66	36	775	---	---	12/2	12/2	8/3
3	1.95	---	335	227	36	72	36	840	---	---	12/2	12/2	8/3

See footnote 1 on p. 2.

[No. 6–185C]

TABLE I—Continued
TYPE IIb—MEDIUM HEAVYWEIGHT

Width (inches)	Minimum weight per linear yard, ounces	Previous weight designation ¹	Minimum threads				Minimum breaking strength (grab method)		Approximate yarn sizes		
			Full width			Per inch	Pounds				
			Total warp	Face and back warp	Binder warp	Stuffer warp	Filling	Warp, jaws 3 inches apart		Filling, jaws 1 inch apart	
								Full width	Per inch		Per inch
1½	0.48		45	41	4	24	250		10/5	10/3	
5⁄8	.60		54	49	5	24	310		10/5	10/3	
¾	.72		63	57	6	24	365		10/5	10/3	
7⁄8	.84		72	65	7	24	420		10/5	10/3	
1	.96		81	73	8	24	475		10/5	10/3	
1¼	1.20		99	89	10	24	590		10/5	10/3	
1½	1.44		117	105	12	24	700		10/5	10/3	
1¾	1.68		135	121	14	24	815		10/5	10/3	
2	1.92		153	137	16	24	925		10/5	10/3	
2¼	2.16		171	153	18	24	1,040		10/5	10/3	
2½	2.40		189	169	20	24	1,150		10/5	10/3	
2¾	2.64		207	185	22	24	1,265		10/5	10/3	
3	2.88		225	201	24	24	1,375		10/5	10/3	

TYPE III—HEAVYWEIGHT

Width (inches)	Minimum weight per linear yard, ounces	Previous weight designation ¹	Total warp	Face and back warp	Binder warp	Stuffer warp	Filling	Full width	Per inch	Per inch	Warp (except stuffer)	Filling	Stuffer
5/8	1.00	1.00	74	57	5	12	26	380			10/5	10/5	10/5
3/4	1.20		85	65	6	14	26	460			10/5	10/5	4/4
1	1.33	1.33	107	81	8	18	26	550			10/5	10/5	10/5
1 1/4	2.00		129	97	10	22	26	720			10/5	10/5	4/4
1 1/2	2.40	1.60	151	113	12	26	26	860			10/5	10/5	4/4
1 3/4	2.80	2.72	173	129	14	30	26	980			10/5	10/5	4/4
2	2.65	2.87	195	145	16	34	26	1,100			10/5	10/5	10/5
2 1/2	4.00		239	177	20	42	26	1,360			10/5	10/5	4/4
3	4.80		283	209	24	50	26	1,560			10/5	10/5	4/4

See footnote 1 on p. 2.
[No. 6-185C]

TABLE I—Continued
TYPE IV—EXTRA HEAVYWEIGHT

Width (inches)	Minimum weight per linear yard ounces	Previous weight designation ¹	Minimum threads				Minimum breaking strength (grab method)		Approximate yarn sizes				
			Full width		Per inch	Pounds							
			Total warp	Face and back warp		Binder warp	Stuffer warp	Filling	Warp, jaws, 3 inches apart	Filling, jaws 1 inch apart			
											Full width	Per inch	Per inch
5/8	1.50	1.50	98	57	5	36	26	650			10/5	10/5	4/4
3/4	1.90		113	65	6	42	26	750			10/5	10/5	4/4
1	2.09	1.90	143	81	8	54	26	900			10/5	10/5	10/5
1 1/4	3.25	3.25	173	97	10	66	26	1,300			10/5	10/5	4/4
1 1/2	3.16	3.50	203	113	12	78	26	1,300			10/5	10/5	10/5
1 3/4	4.10		233	129	14	90	26	1,575			10/5	10/5	4/4
2	4.50		263	145	16	102	26	1,850			10/5	10/5	4/4

TYPE V—SPECIAL USE

Width (inches)	Minimum weight per linear yard, ounces	Previous weight designation ¹	Total warp	Face and back warp	Binder warp	Stuffer warp	Filling	Full width	Per inch	Per inch	Warp (except stuffer)	Filling	Stuffer
3/4	0.64		159	89	10	60	40	270			14/2	14/2	14/2
1 1/4 to 2 1/4	2.50		135	135			36	600			10/5	10/5	
1	1.60	1.63	88	76	12		54	400			10/5	10/5	
1 1/4	2.00		109	94	15		54	500			10/5	10/5	
1 1/2	.35		130				50	160			24/2	24/2	
1 3/4	1.50		128	104	11	24	30	500			10/4	10/4	10/4
2	1.20		238				24	500			20/3	10/5	
2 1/4	3.40	3.75	276	167	10	90	30	1,200			10/5	10/5	10/5
3	4.20		246	228	18		26	3,000			5 ply	4 ply	
5	3.20		230				14	1,900			5 ply	3 ply	

See footnote 1 on p. 2.
[No. 6-185C]

TYPE VI—AIR CORPS

Air Corps designation	Width (inches)	Maximum weight per linear yard (ounces)	Thickness (inches)	Picks per inch (minimum)	Breaking strength (minimum)
C-1.....	$\frac{3}{16} \pm \frac{1}{32}$	0.40	0.04-0.05	20	350
C-2.....	$1 \pm \frac{1}{32}$.75	.04-.05	20	575
C-3.....	$1\frac{1}{4} \pm \frac{1}{32}$.90	.04-.05	20	750
C-4.....	$3 \pm \frac{1}{8}$	2.50	.05-.10	16	1,900
C-5.....	$5 \pm \frac{1}{8}$	4.30	.05-.10	16	3,100
C-6.....	$1\frac{3}{4} \pm \frac{1}{16}$	2.10	.07-.09	11	1,800
C-7.....	$1\frac{3}{4} \pm \frac{1}{16}$	3.00	.14-.17	24	2,600
C-8 ¹	$1\frac{3}{4} \pm \frac{1}{16}$	3.00	.07-.09	10	2,900
C-9.....	$3 \pm \frac{1}{8}$	4.65	.09-.115	12	4,500
C-11.....	$1 \pm \frac{1}{16}$	1.35	.09-.110	26	1,000
C-12.....	$1\frac{3}{4} \pm \frac{1}{16}$	1.25	.04-.05	20	1,000
C-13.....	$1\frac{3}{4} \pm \frac{1}{16}$	3.90	.14-.17	22	3,400

¹ Type C-8 webbing shall have 2 marker threads, black in color, in the center warp of the webbing. They shall be the same material and construction as the other warp yarns.

E-4. Weave—

E-4a. Weave for type I shall be composed of two ground warps (face and back), one binder warp and one filling. The face warp shall weave plain weave with the picks that show on the face. The back warp shall weave plain weave with the picks that show on the back. The binder warp shall weave plain weave throughout. There shall be seven ground warp threads on one edge and six ground warp threads on the other.

E-4b. Weave for type II shall be a plain weave with two warp threads weaving as one, except that at the selvages there shall be three warp threads weaving singly.

E-4c. Weave for type IIa shall be the same as for type I, except there shall be two stuffer warp threads between each binder and one on each edge; nine ground warp threads on one edge and eight ground warp threads on the other.

E-4d. Weave for type IIb shall be the same as type I, except there shall be nine ground warp threads on one edge and eight ground warp threads on the other.

E-4e. Weave for type III shall be the same as for type I, except that there shall be 2 ends of ground warp weaving as 1; there shall be 2 stuffer warp threads between each binder and on each edge and 12 ground warp threads weaving singly on the other.

E-4f. Weave for type IV shall be the same as for type III, except that there shall be six stuffer warp threads between each binder and on each edge.

E-4g. Weaves for type V.—

For $\frac{3}{4}$ inch, 0.64 ounce.—Shall be the same as type I, except it shall have six stuffer warp threads between each binder and three on each edge. There shall be nine ground warp threads on one edge and eight ground warp threads on the other.

[No. 6-185C]

For $1\frac{1}{8}$ inches to $2\frac{1}{4}$ inches, 2.50 ounces.—Shall be a tubular plain weave.

For 1 inch, 1.60 ounces and $1\frac{1}{4}$ inches, 2 ounces.—Shall be composed of three ground warps (face, middle, and back), one binder warp and one filling. The face warp shall weave plain weave with the picks that show on the face. The back warp shall weave plain weave with the picks that show on the back. The middle warp shall weave plain weave with the picks that weave in the middle. The binder warp shall weave three up (one face, one middle, one face) and three down (one back, one middle, one back). Each binder shall weave the same so as to form a filling rib effect on both face and back of the webbing. There shall be five ground warp threads on each side so as to form a square edge. The filling shall weave as follows:

- 1 pick on face.
- 1 pick in middle.
- 1 pick on face.
- 1 pick on back.
- 1 pick in middle.
- 1 pick on back.

For $1\frac{1}{8}$ inches, 0.35 ounce.—Shall be a 2/2 herringbone twill, 44 ends to the right, 42 ends to the left, and 44 ends to the right.

For 2 inches, 1.20 ounces.—

- 12 ends of 2—
- 2 twill to the right.
- 12 ends of 2-2 warp rib starting with 2 up.
- 12 ends of 2-2 warp rib starting with 1 up.
- 166 ends of 2—
- 2 twill to the right.
- 12 ends of 2-2 warp rib starting with 1 up.
- 12 ends of 2-2 warp rib starting with 2 up.
- 12 ends of 2—
- 2 twill to the right.

For $2\frac{1}{4}$ inches, 3.40 ounces.—Shall be the same as for type I, except that there shall be two ends of ground warp weaving as one; 11 warp ribs formed by having 9 stuffer warp threads in each rib with at least one binder between each rib; 4 ground warp threads weaving singly on one edge and 3 ground warp threads weaving singly on the other.

For 3 inches, 4.20 ounces.—Shall be the same as type I, except that there shall be two ends of ground warp weaving as one. There shall be one binder end after each 12 warp ends. The binder warp shall weave plain weave throughout.

For 5 inch, 3.20 ounces.—Shall be a conventional two up and two down herringbone twill with one reversal of twill in the full width of the webbing.

[No. 6-185C]

E-4h. Weave for type VI.—C-1 to C-6, inclusive, C-8, C-9, and C-12 shall be a conventional two up and two down herringbone twill with one reversal of twill in full width of the webbing.

The weave for C-7 and C-13 shall be in accordance with figure I. The material shall be a two-ply fabric, interwoven 2 up and 4 down, warp face, herringbone twill the full width of the webbing.

The weave for C-11 shall be in accordance with figure II. The material shall be a two-ply fabric, interwoven 1 up and 3 down warp face, herringbone twill the full width of the webbing.

E-5. Variations.—Heavier yarns may be used provided that the minimum texture is maintained. The contracting officer may authorize the use of weaves varying from the above, the use of finer yarns, accompanied by a proportionate higher texture, the omission of the stuffer warp, provided that the desired appearance, firmness, and other characteristics are maintained.

E-6. Sizing.—The webbing shall contain not more than 5-percent sizing when tested as outlined in section V, of Federal Specification CCC-T-191.

E-7. Length of each roll.—Unless otherwise specified in invitation for bids, webbing shall be put up in rolls as follows, each roll to contain not more than three pieces:

Type I—Lightweight. Not more than 100 yards per roll.

Type II—Mediumweight (hard texture). Not more than 100 yards per roll.

Type IIa—Mediumweight (soft texture). Not more than 100 yards per roll.

Type IIb—Medium heavyweight. Not more than 80 yards per roll.

Type III—Heavyweight. Not more than 60 yards per roll.

Type IV—Extra heavyweight. Not more than 50 yards per roll.

Type V—Special use:

1. $\frac{3}{4}$ inch, 0.64 ounce. Not more than 100 yards per roll.

2. $1\frac{15}{16}$ inch to $2\frac{1}{4}$ inches 2.50 ounces. Not more than 60 yards per roll.

3. 1 inch, 1.60 ounces. Not more than 60 yards per roll.

4. $1\frac{1}{4}$ inches, 2.00 ounces. Not more than 60 yards per roll.

5. $1\frac{1}{8}$ inches, 0.35 ounces. Not more than 100 yards per roll.

6. $1\frac{1}{4}$ inches, 1.50 ounces. Not more than 100 yards per roll.

7. 2 inches, 1.20 ounces. Not more than 80 yards per roll.

8. $2\frac{1}{4}$ inches, 3.40 ounces. May be furnished in 26, 52 or 78 yard rolls.

9. 3 inches, 4.20 ounces. Not more than 100 yards per roll.

10. 5 inches, 3.20 ounces. Not more than 100 yards per roll.

Type VI—Air Corps.—Webbing shall be delivered in flat rolls containing approximately 100 yards each except types C-7 [No. 6-185C]

and C-13 which shall be delivered in flat rolls containing approximately 50 yards each. Each roll shall contain not more than two pieces, and no piece shall be less than ten yards in length.

E-8. Waterproofing.—When invitation for bids specifies that webbing shall be waterproofed, and unless otherwise specified, the waterproofing ingredients shall thoroughly impregnate the fabric so that it shall be water and mildew resistant, shall leave the material soft and pliable under various climatic conditions and shall not crack, rub off, or stain.

E-9. Tickets.—Each roll shall have a ticket attached to the selvage with not finer than fivefold cotton string doubled to not less than 8 inches long. The ticket shall be made of heavy cardboard and shall be provided with a metal eyelet for attaching the tying cord. The ticket shall be legibly printed with indelible ink and contain the following information:

Type, width of webbing.

Name of contractor.

Date and number of contract.

Specification number.

Stock number.

Name of contracting office.

Actual yards -----

Net yards -----

In addition, a blank space shall be provided for the inspector's stamp.

E-10. Contractor's inspection.—The contractor shall thoroughly inspect the webbing for compliance with this specification prior to submitting it to the United States Government for final inspection.

F. METHODS OF SAMPLING, INSPECTION, AND TESTS.

F-1. Sampling.—Samples of any materials, components, etc., not furnished by the United States Government, entering into the manufacture of the articles covered herein, shall be selected from time to time by the Government inspector and carefully examined and tests made to determine if they are in accordance with this specification.

F-2. Inspection.—Inspection may be made throughout the entire process of manufacture. The passing as satisfactory of any detail of construction or material shall not relieve the contractor of responsibility for faulty workmanship or material which may be discovered at any time prior to final acceptance. Final inspection of the finished articles shall be made either at point of production or at point of delivery designated in the contract or purchase order of procuring agency. In case of factory inspection, every facility shall be afforded inspectors, by the manufacturer, for the prosecution of their work.

F-3. Tests.—The methods of testing described in Federal Specification CCC-T-191, wherever applicable, shall be followed.

F-3a. Fastness to weather.—Samples to be exposed continually to the elements for 10, 20, and 30 days, unless otherwise specified, in a horizontal position on a roof or other unprotected place.

[No. 6-185C]

F-3b. Other color tests to be conducted by procedures of paragraphs 1a to 1b, inclusive; paragraphs 2a to 2c, inclusive; and paragraph 4 of section XIII of Federal Specification CCC-T-191.

F-3c. *Sulphur test.*—Dissolve one gram of lead acetate in 20 cubic centimeters of distilled water and clear with a few drops of acetic acid. A piece of filter paper, approximately 4 inches square, is thoroughly saturated with the lead acetate solution immediately before accomplishing the following:

Approximately 10 grams of the dyed sample, finely cut, is dropped into an Erlenmeyer flask containing a solution of 30 cubic centimeters of $\frac{1}{10}$ normal hydrochloric acid and one-half gram of metallic zinc. The filter paper prepared as above, is placed over the mouth of the flask and the acid solution heated to a temperature of 100° F. plus or minus 10° F. (37.8° C. plus or minus 5.5° C.) for a period of 30 minutes. No brown deposit shall be formed on the filter paper during this period.

F-3d. *Waterproofing test.*—Place 1 cubic centimeter of water on the surface of the webbing to be tested (the water should be poured on from a height of about $\frac{1}{4}$ inch by means of a pipette or an eye dropper). Shake off the water at the end of 3 minutes, snap the webbing once by hand to remove loosely adhering water droplets, examine the surface for spotting or wetting.

The webbing will be considered satisfactory providing there is no penetration whatsoever and only a slight sticking or spotting of the upper surface.

G. PACKAGING, PACKING, AND MARKING.

G-1. *Packaging.*—Unless otherwise specified in invitation for bids, the webbing shall be put up in rolls as specified in paragraph E-7.

G-2. *Packing.*—Unless otherwise specified in invitation for bids, at the discretion of contractor, webbing may be prepared for shipment by either of the following methods:

G-2a. In wooden commercial containers so constructed as to insure acceptance by common or other carriers, for safe transportation, at lowest rate, to the point of delivery.

G-2b. In bundles constructed as follows:

G-2b (1). One piece of heavy cardboard shall be placed at each end of bundle. The bundle shall then be wrapped in No. 1 kraft paper, 120 pounds per 1,000 sheets, based on size 24 x 36 inches and securely tied.

G-2b (2). Over the first wrapper shall be placed a wrapping of type II duplex waterproof kraft paper conforming to United States Army Specification 19-60.

G-2b (3). Bundles shall be covered with burlap weighing 12 ounces per linear yard based on 40-inch width or 10.8 ounces per square yard. Thread count shall be not less than 11 threads per inch in filling or warp.

G-2b (4). Stitching shall be done with either cotton or jute twine, having not less than 40 pounds tensile strength.

G-2b (5). Rolls of webbing in each box or bundle shall contain approximately the same number of yards.

[No. 6-185C]

G-2b (6). Bundles shall be marked: "Use no hooks."

G-3. *Export shipment for Air Corps.*—The rolls shall be packed for export shipment in accordance with United States Army Specification 23-54.

G-4. *Marking.*—

G-4a. The description of contents, etc., required on the ends of each case shall be in the following form; the lettering to be approximately $\frac{3}{4}$ inch in height, viz.:

Stock number.

Webbing, cotton, natural, or in colors.

Quantity.

Type and width.

Specification number.

Name of contractor.

Contract number.

Contract date.

Name of contracting office.

G-4b. The shipping containers shall be marked to conform to the requirements of United States Army Specification 100-2, Standard Specifications for Marking Shipments.

H. NOTES.

H-1. Before production is commenced, unless otherwise specified in the invitation for bids, a sample of the finished webbing shall be submitted to the contracting officer for approval.

H-2. When webbing in commercial lengths on spools or tubes is desired instead of in rolls, the invitation for bids will so state.

H-3. This webbing will be used in the making of articles of clothing and equipment for the Army.

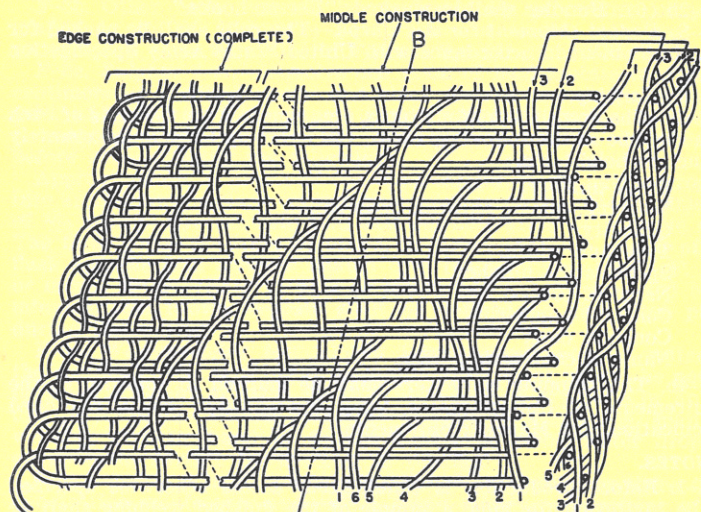
H-4. The use of this specification for the type of article covered herein is mandatory on all procuring agencies of the Army.

NOTICE.—When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government thereby incurs no responsibility nor any obligation whatsoever; and the fact that the Government may have formulated, furnished, or in any way supplied the said drawings, specifications, or other data, is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation or conveying any rights or permission to manufacture, use, or sell any patented invention that may in any way be related thereto.

NOTE.—Unless otherwise specified in the invitation for bids, or purchase order, copies of this specification may be obtained at the following points:

Jersey City Quartermaster Depot, 26 Exchange Place, Jersey City, N. J.
Chicago Quartermaster Depot, 1819 West Pershing Road, Chicago, Ill.
San Francisco General Depot, Fort Mason, San Francisco, Calif.
San Antonio General Depot, Fort Sam Houston, Tex.
Jeffersonville Quartermaster Depot, Jeffersonville, Ind.
Kansas City Quartermaster Depot, Independence and Hardesty Aves., Kansas City, Mo.

[No. 6-185C]



A TWILL REVERSES AT A-B
WEBBING SYMMETRICAL ABOUT A-B

FIGURE 1.

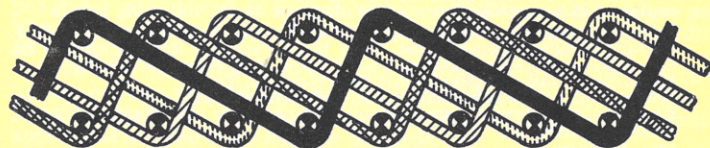
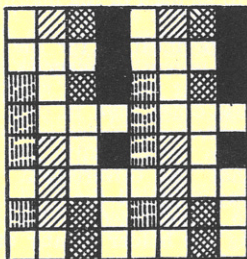


FIGURE 2.

[No. 6-185C]